



Dart Aerospace Ltd.
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D4680-041-BENT
Job Sheet 180345



Part No: D4680-041-BENT

Job Qty: 4 ea

Part Name: Extrusion Bent



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 7/5/18

Job Tracking No:

Due Date: 7/20/18

Created By: Jesse White

Type: Stock

Description:

Note: DWG REV F IPP REV:A 16.05.16 NEW ISSUE DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	4 Ea		7/20/18	0.00	0.00	Start Up Skid tubes-3		Mb
110	CNC Bend Skid tubes	4 pcs		7/20/18	0.00	1.11	CNC Bend Skid tube		MB
120	QC	4 pcs		7/20/18	0.00	0.00	QC5		BE
130	Packaging	4 pcs		7/20/18	0.00	0.00	Packaging3-2		BE
140	QC21-SA	4 Ea		7/20/18	0.00	0.00	QC21		SEP 2 11 2018

Part Op 110 - 1- Bend as per dwg D4680 using bend program D4680 and Folio: 26 ***Verify measurement before cutting.*** 2- Cut
Descriptions: FWD end as per dwg D4680

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D2962-150	3.540 Outer Tube, Extrud	4 Ea (1 ea)	90-Start up Operation	5084 714

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	D2962-150	4	78	0

Part Specifications

Specifications could not be found.

Plex 7/5/18 9:23 AM dart.white.jesse

DAKI
AEROSPACE

Container No: S108686



Part: D4680-041-BE1

Job No: 180345

Serial No/Batch: S1086

Revision: F

Inspector:

Exp Date:

Instructions: Various STC's

